

# FINISH WARRANTY



Anodized Finishes: Warranty Period	
Anodized	Warranty
Class 1 (204R1)	5 years from product date shipment
Class 2 (215R1)	3 years from product date shipment
AAM12C21A21 (S10)	1 year from product date shipment

## Anodized Terms

**Seller warrants the Finish under normal atmospheric conditions:**

- Will not crack, craze, flake or blister
- Will not change or fade more than five (5) Delta-E Hunter units as determined by ASTM method D-4214-07 specification test
- Will not chalk in excess of ASTM D-4214-07 specification test

Any forming or welding must be done prior to finishing. Post forming or welding will void warranty.

This warranty applies only if the anodized aluminum product is installed in strict accordance with Seller's recommended practices and maintained in accordance with AAMA (American Architectural Manufacturers Association) publication number 609 and 610-09 ("Cleaning and Maintenance Guide for Architecturally Finished Aluminum"). This warranty is further subject to all additional consistent terms, conditions, limitations, and exclusions set forth in the Reliable Limited Warranty.

Paint Finishes: Warranty Period			
Paint	Architectural Specification	Type	Warranty
70% PVDF (Polyvinylidene Fluoride)	AAMA 2605	Aluminum	20 Year
		Steel	1 Year
Baked Enamel Silicone- Modified Polyester	AAMA 2604	Aluminum	10 Year
Pearldez 70	AAMA 2605	Aluminum	20 Year
Pearldez 50	AAMA 2604	Aluminum	10 Year
Prime Coat		Aluminum/Steel	1 Year (field applied finished has to be painted within 6 months after date of shipment)
Epoxy		Aluminum/Steel	N/A

## Paint Finish Terms

**Seller warrants that the Finish under normal atmospheric conditions:**

- COATING will not peel, flake or otherwise lose film integrity in such a way as to significantly adversely affect the appearance when observed at a distance of 3 M (10ft) from the metal surface and inspected at an angle 90 degrees to the surface in natural daylight per AAMA2605 specifications.
- The Product will not (a) chalk in excess of a numerical rating of 8 when measured pursuant to ASTM D4214-98 test method A (D659); or (b) fade so as to give a delta E (Hunter) laboratory reading greater than 7 units from the original color when measured, pursuant to ASTM D-2244-02, on clean surfaces free of dirt, chalk, oxidized film, or other contaminants. Customer specifically understands that chalk, fade and color changes may not be uniform if surfaces are not equally exposed to the sun and elements. This warranty is further subject to additional consistent terms, conditions, limitations, and exclusions contained in the Reliable Limited Warranty.

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## Finish Warranty Exclusions

- In addition to the limitations and exclusions stated in the Reliable Limited Warranty, the Finish Warranty set forth is further subject to the following exclusions:
- Product which is installed within 1000 feet of a salt water shoreline at mean high tide or other marine environment. (In areas of high salt concentration, a systematic maintenance program must be instituted to clean the surface periodically so as to prevent the accumulation of concentrated salt deposits).
- Seller's sole liability and Buyer's sole remedy shall be limited to refinishing or replacing the defectively-coated Finish at Seller's expense, or providing customer a refund in an amount commensurate with the cost of refinishing the defective coating, at Seller's sole and exclusive option. The Warranty on any Reliable replaced or refinished Product shall not extend the remainder of the original Warranty.